



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	435	2593	CAMSHAFT	1		
2	28	37047	KEY, CAMSHAFT	1		
3	23	37048	SPACER, THRUST - CAMSHAFT	1		
4		37049	PLATE, THRUST - CAMSHAFT	1		
5	10	37050	SCREW, THRUST PLATE TO CYL	2		
6	12	37051	WASHER, THRUST PLATE SCRE	2		
7	43	37053	GEAR, TIMING - CAMSHAFT	1		
8	10	37056	SCREW, TIMING GEAR TO CAMS	1		
9	14	37055	TAB WASHER, TIMING GEAR SC	1		
10	12	37054	WASHER, TIMING GEAR SCREW	1		
11		37052	CHAIN, TIMING - CRANKSHAFT A	1		
12		37059	TENSIONER BLOCK ASSEMBLY,	1		
13	10	37060	SCREW, SPRING GUIDE - TEN	1		
14	13	37061	LOCKWASHER, SPRING GUIDE	1		
15	10	37057	SCREW, TENSIONER BLOCK TO	2		
16	12	37051	WASHER, TENSIONER BLOCK SI	2		
17	740	2923	PISTON AND PISTON LINER ASS	4		
18	39	37099A 1	PISTON RING ASSEMBLY	4		
19	27	37102A 1	GASKET ASSEMBLY, CYLINDER	4		
20	616	2594	CONNECTING ROD ASSEMBLY	AR	(GREEN)	
20	616	2595	CONNECTING ROD ASSEMBLY	AR	(BLUE)	
20	616	2596	CONNECTING ROD ASSEMBLY	AR	(YELLOW AND BLUE)	
20	616	2597	CONNECTING ROD ASSEMBLY	AR	(RED AND BLACK)	
21	10	37115	SCREW, CONNECTING ROD CA	8		
22	14	37113	TAB WASHER, CONNECTING F	8	USED ON EARLY MODELS ONL	
23	11	37114	NUT, CONNECTING ROD CAP	8		
24	23	37118	BEARING SET (4 PAIRS), CONNE	1	(44MM)(STANDARD)	
24	23	37119	BEARING SET (4 PAIRS), CONNE	1	(43.75MM)	
24	23	37120	BEARING SET (4 PAIRS), CONNE	1	(43.5MM)	
25	434	2592	CRANKSHAFT	1		
26	15	37070	SHIM, SPACER - MAIN BEARING	AR	(2.30MM)	
26	15	37071	SHIM, SPACER - MAIN BEARING	AR	(2.40MM)	
26	15	37072	SHIM, SPACER - M MAIN BEARIN	AR	(2.45MM)	
27	26	37066	SEAL, REAR MAIN - CRANKSHAF	1		
28	228	2603	FLYWHEEL ASSEMBLY, CRANKS	1		
29		38173A 1	ENGINE COUPLING ASSEMBLY	1		
30	16	38243	STUD, ENGINE COUPLING TO FL	5		
31	11	38270	NUT, ENGINE COUPLING STUD	5		
32	23	37121	BEARING SET (5 PAIRS), CRANK	1	(46MM)(STANDARD)	
32	23	37122	BEARING SET (5 PAIRS), CRANK	1	(45.75MM)	
32	23	37123	BEARING SET (5 PAIRS), CRANK	1	(45.5MM)	